

SEAT BELT, SRS AIRBAG

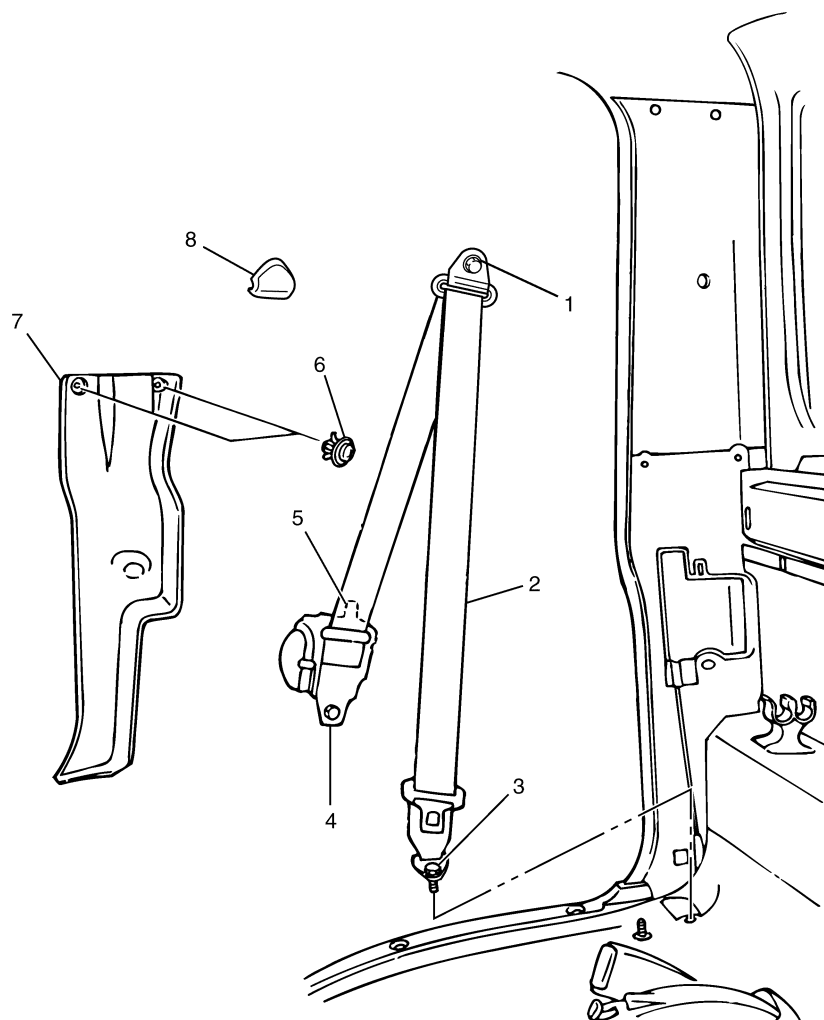
SECTION 9A SEAT BELT

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Tongue Side Seat Belt (Single Cab Model)

Components



N2A0237E

Legend

- | | |
|-----------------------------------|---------------------------------|
| 1. Seat belt upper anchor bolt | 5. Bracket |
| 2. Tongue side seat belt assembly | 6. Clip |
| 3. Seat belt lower anchor bolt | 7. Rear pillar lower trim cover |
| 4. Retractor fixing bolt | 8. Through anchor cover |

Removal

1. Remove the seat belt lower anchor bolt.
2. Remove the rear pillar lower trim cover.
 - Refer to "Rear Side Trim Cover" in Interior & Exterior Trim Section of Cab Repair Manual.
3. Remove the through anchor cover.
4. Remove the seat belt upper anchor bolt.
5. Remove the retractor fixing bolt.
 - Remove the bolt and pull the retractor upper bracket from panel to remove.

Installation

For installation, reverse the removal procedure taking the following points into consideration.

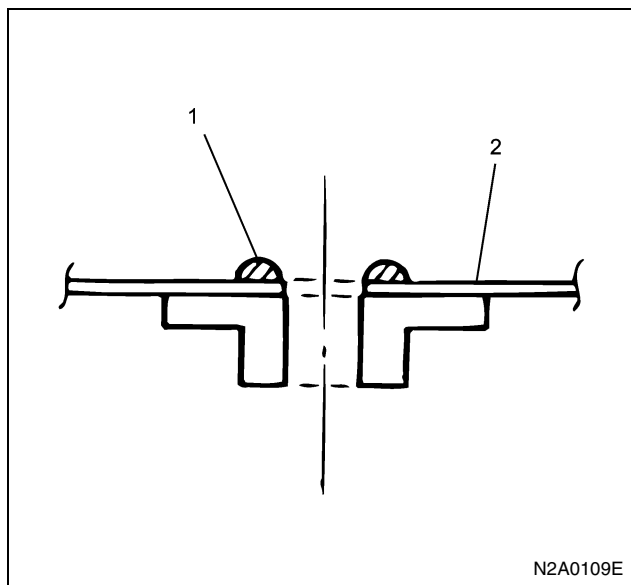
1. Tighten the seat belt upper anchor bolt to the specified torque.

Tighten:

Anchor bolt to 44 N·m (4.5 kg·m / 32.5 lb·ft)

2. Apply the sealant (1) around the seat belt lower anchor bolt mounting hole on the floor part (2).

Sealant TOKIWA CHEMICAL INDUSTRY 770GA or equivalent



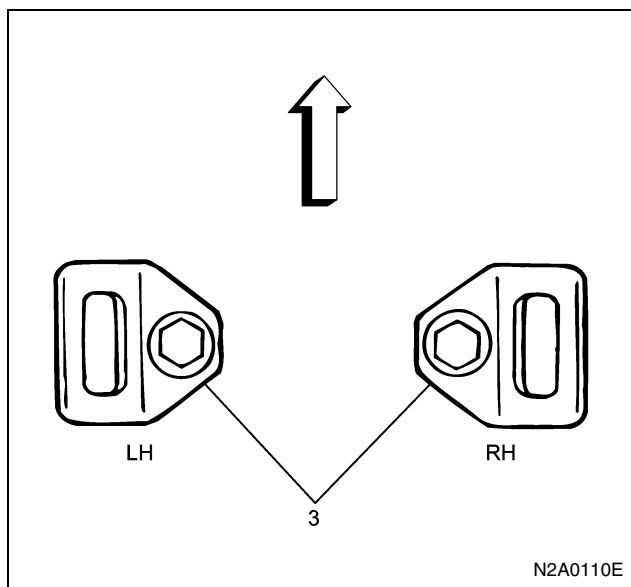
3. Install the seat belt lower anchor (3) in the specified direction, and tighten it to the specified torque.

Tighten:

Anchor bolt to 44 N·m (4.5 kg·m / 32.5 lb·ft)

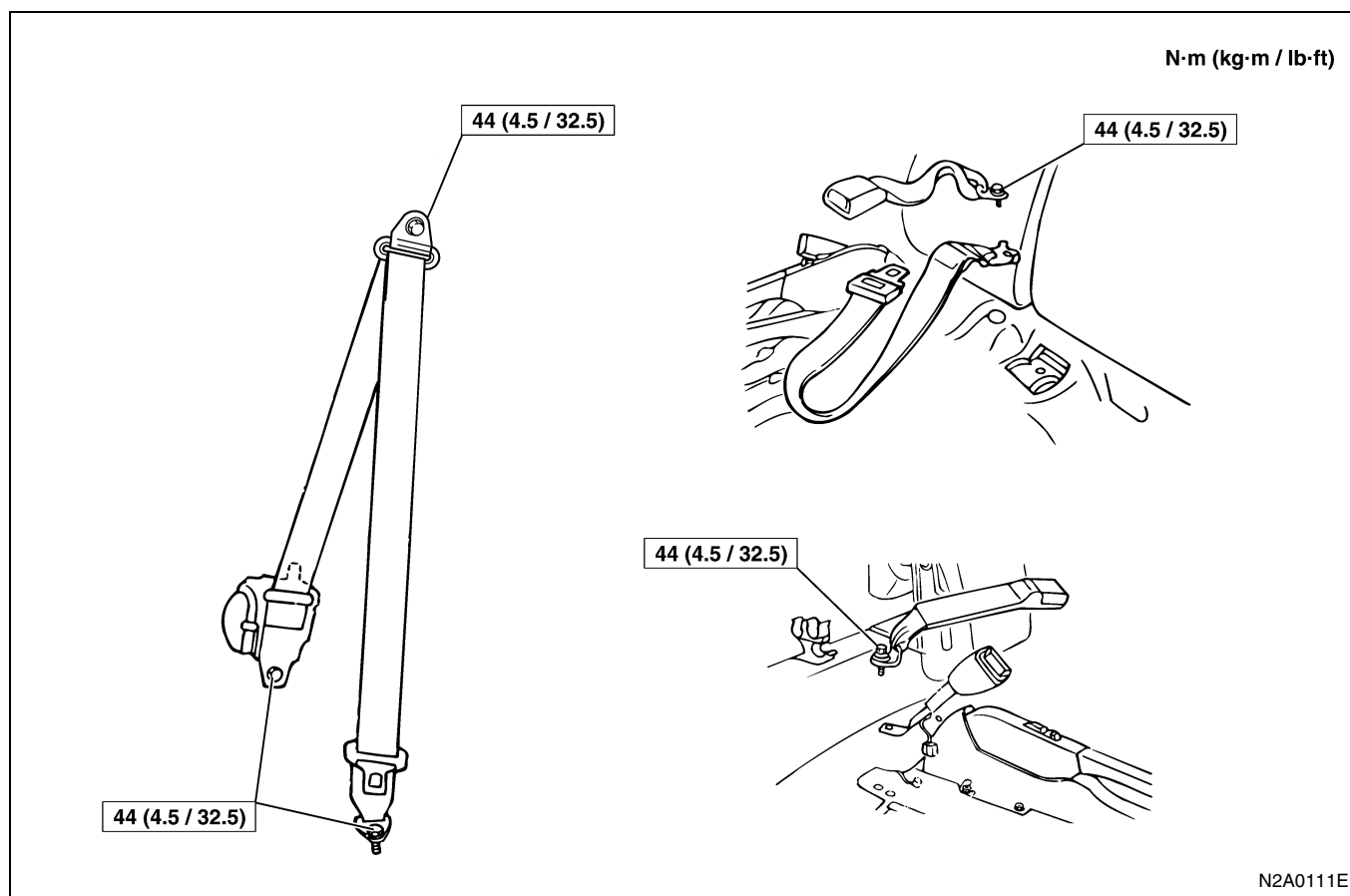
Caution:

Install the seat belt lower anchor so that it may not run on the anchor detent bead.



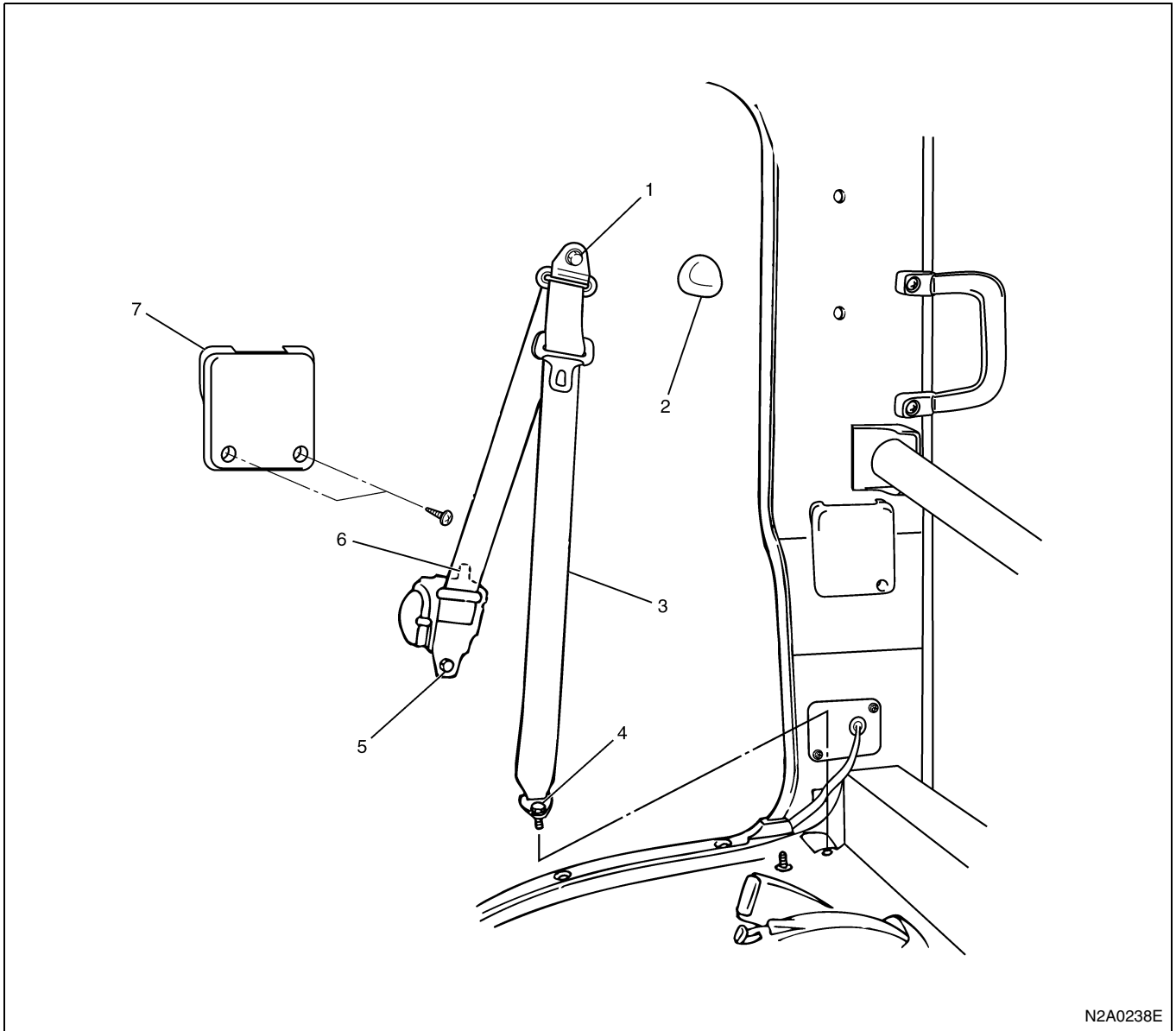
9A-4 SEAT BELT

Fixing Torque



Tongue Side Seat Belt (Crew Cab Model)

Components



N2A0238E

Legend

- | | |
|-----------------------------------|--------------------------|
| 1. Seat belt upper anchor bolt | 5. Retractor fixing bolt |
| 2. Through anchor cover | 6. Bracket |
| 3. Tongue side seat belt assembly | 7. Retractor cover |
| 4. Seat belt lower anchor bolt | |

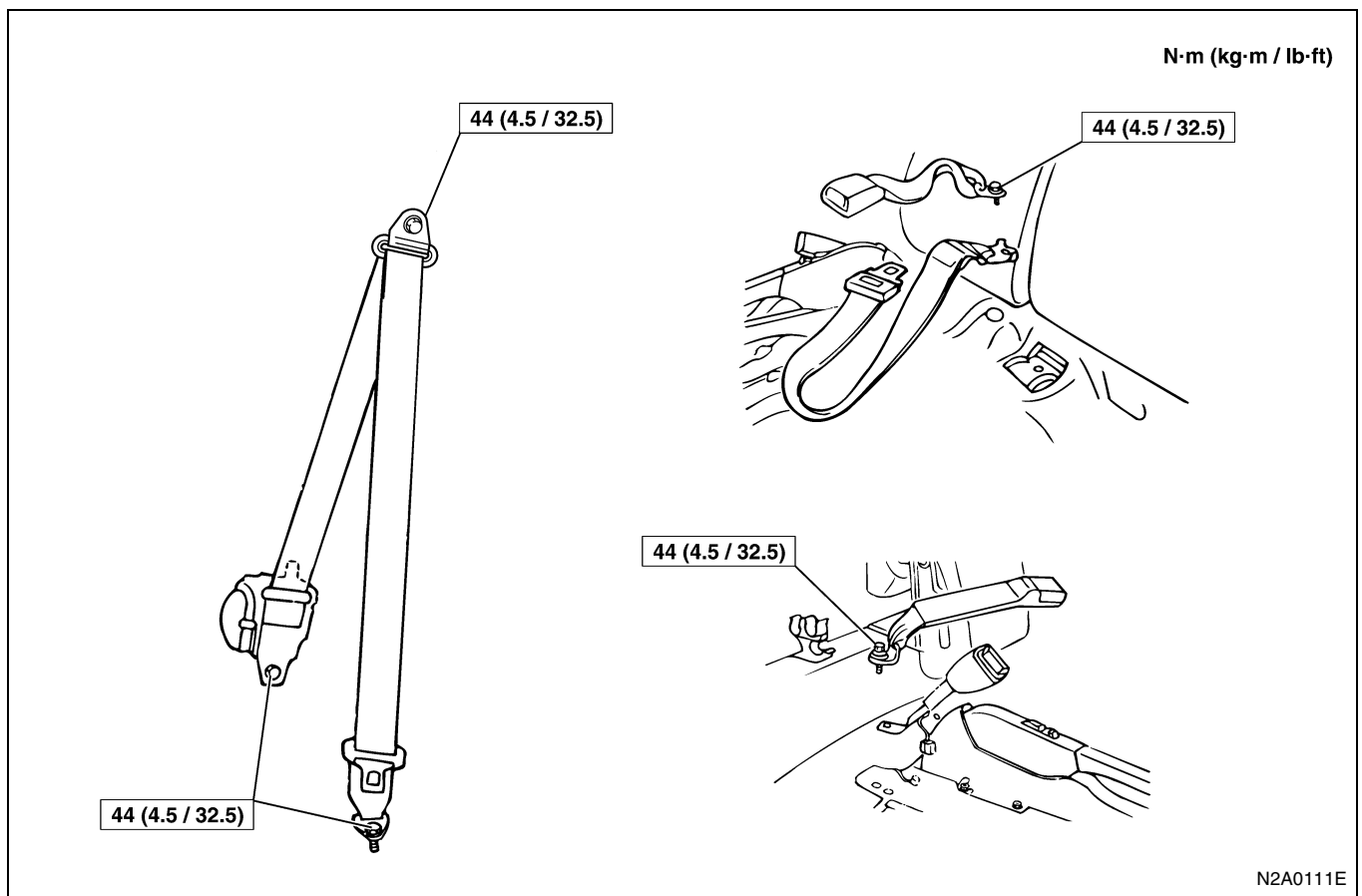
Removal

1. Remove the seat belt lower anchor bolt.
2. Remove the retractor cover.
 - Remove the 2 fixing screws.
3. Remove the through anchor cover.
4. Remove the seat belt upper anchor bolt.
5. Remove the retractor fixing bolt.
 - Remove the bolt and pull the retractor upper bracket from panel to remove.
6. Remove the adjuster cover.

Installation

For installation, refer to "Tongue Side Seat Belt (Single Cab Model)" in this section, and reverse the removal procedure.

Fixing Torque



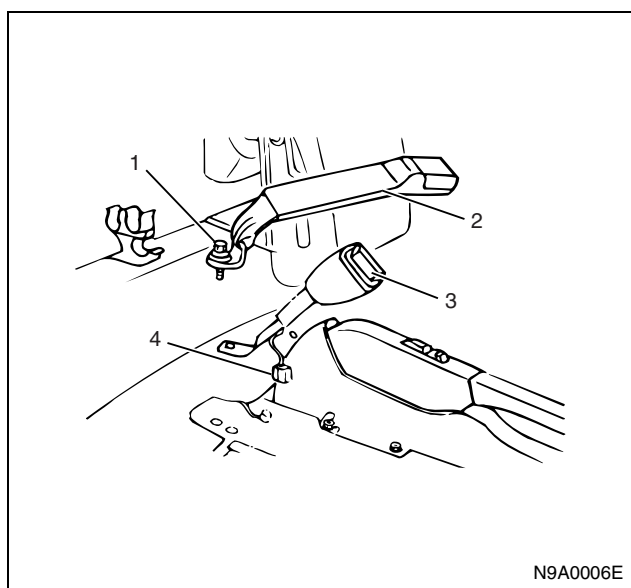
Front Center and Driver's Side Seat Belt Buckle

Removal

1. Disconnect the battery ground cable.
2. Remove the fixing bolt (1).
3. Remove the center seat belt buckle (2).
4. Disconnect the seat belt warning connector (4).
5. Remove the driver's seat belt buckle (3).

Caution:

For wide cab model, perform the steps 1 and 2 (Center), or the steps 1, 3 and 4 (Driver's side).

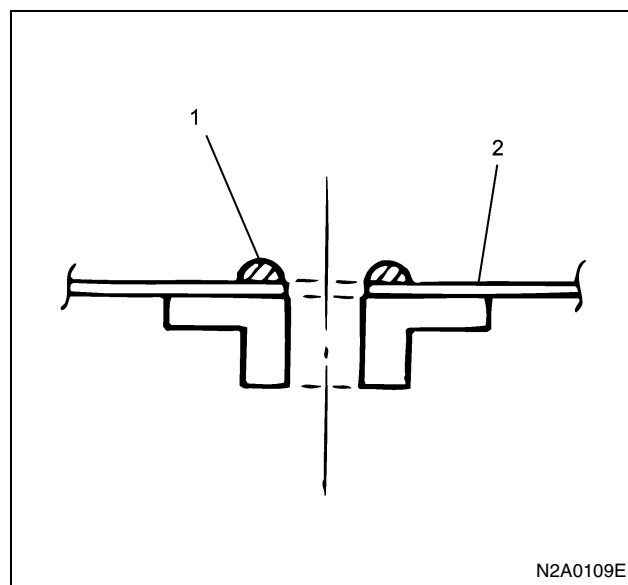


Installation

For installation, reverse the removal procedure taking the following points into consideration.

1. Apply the sealant (1) around the fixing bolt mounting hole on the floor part (2).

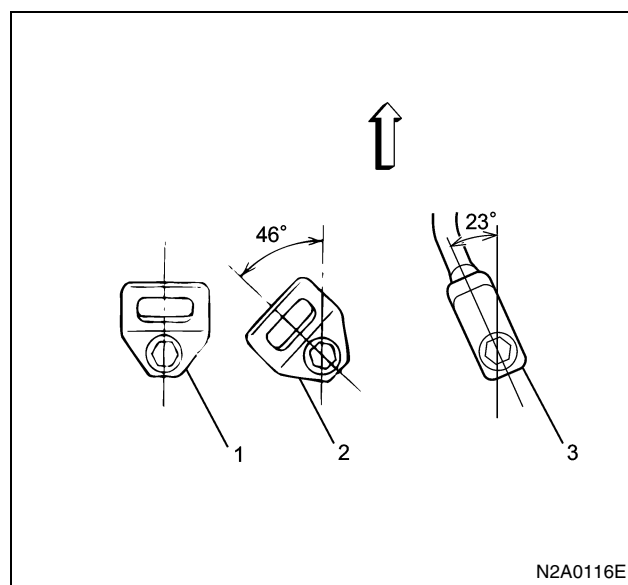
Sealant TOKIWA CHEMICAL INDUSTRY 770GA or equivalent



2. Install the anchor in the specified direction, and tighten it to the specified torque.

Tighten:

Fixing bolt to 44 N·m (4.5 kg·m / 32.5 lb·ft)



Legend

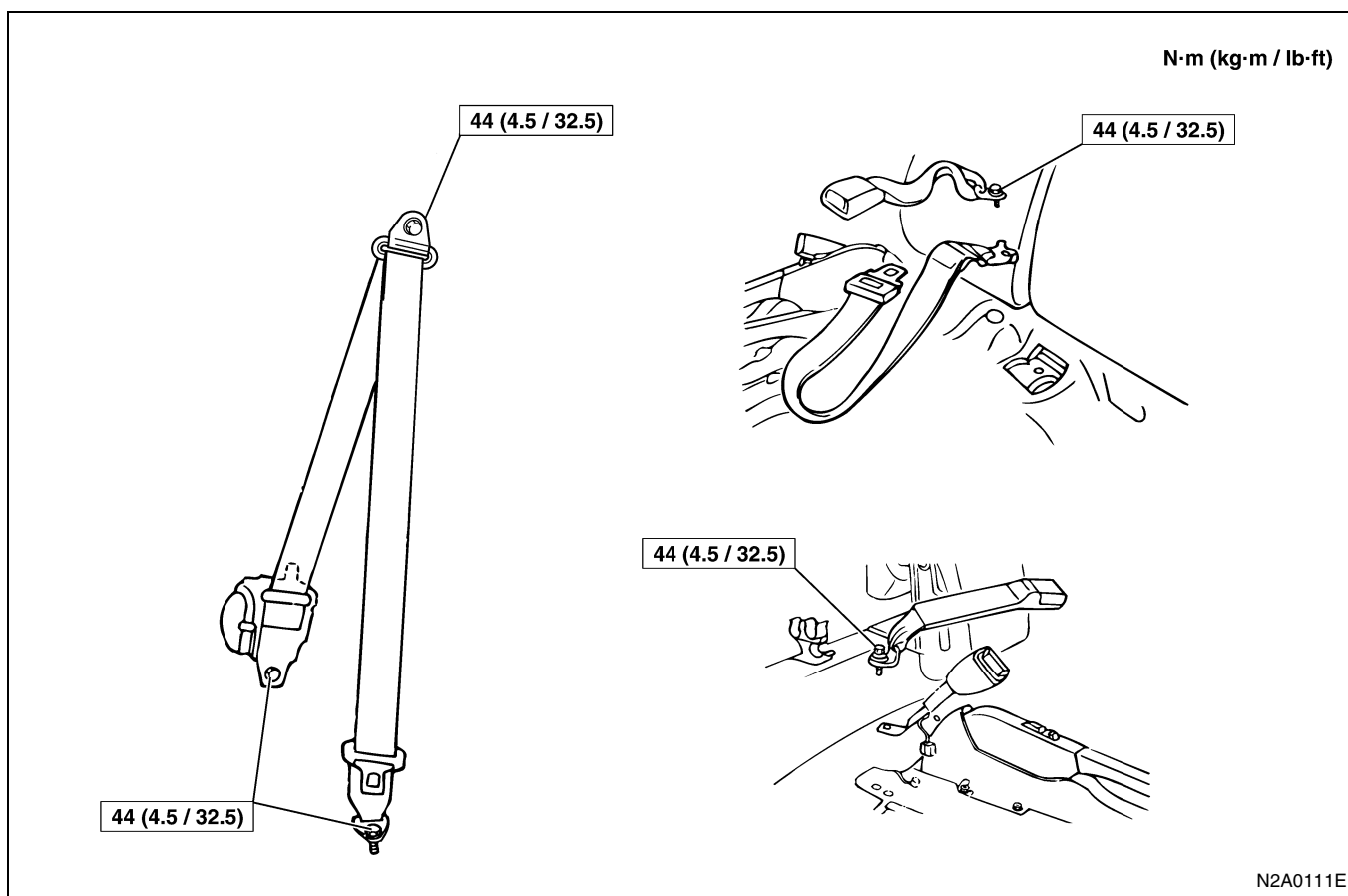
1. Center seat belt buckle (Wide cab model)
2. Center seat belt buckle (Except wide cab model)
3. Driver's side seat belt buckle

3. Pass the center seat belt buckle through the band on the end of seat cushion.

Caution:

Install it so that it may not run on the anchor detent bead.

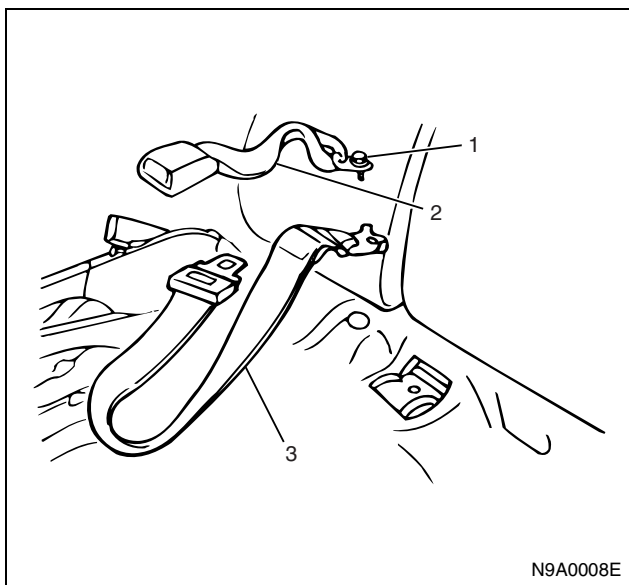
Fixing Torque



Front Center Seat Belt and Assistant's Side Seat Belt Buckle

Removal

1. Remove the assistant's seat cushion (three-passenger vehicle).
 - Refer to "Center and Assistant's Side Seat" in Seat Section of Cab Repair Manual.
2. Remove the fixing bolt (1).
3. Remove the assistant's seat belt buckle (2).
4. Remove the center seat belt (3).



Installation

For installation, reverse the removal procedure taking the following points into consideration.

1. Apply the sealant around the fixing bolt mounting hole.

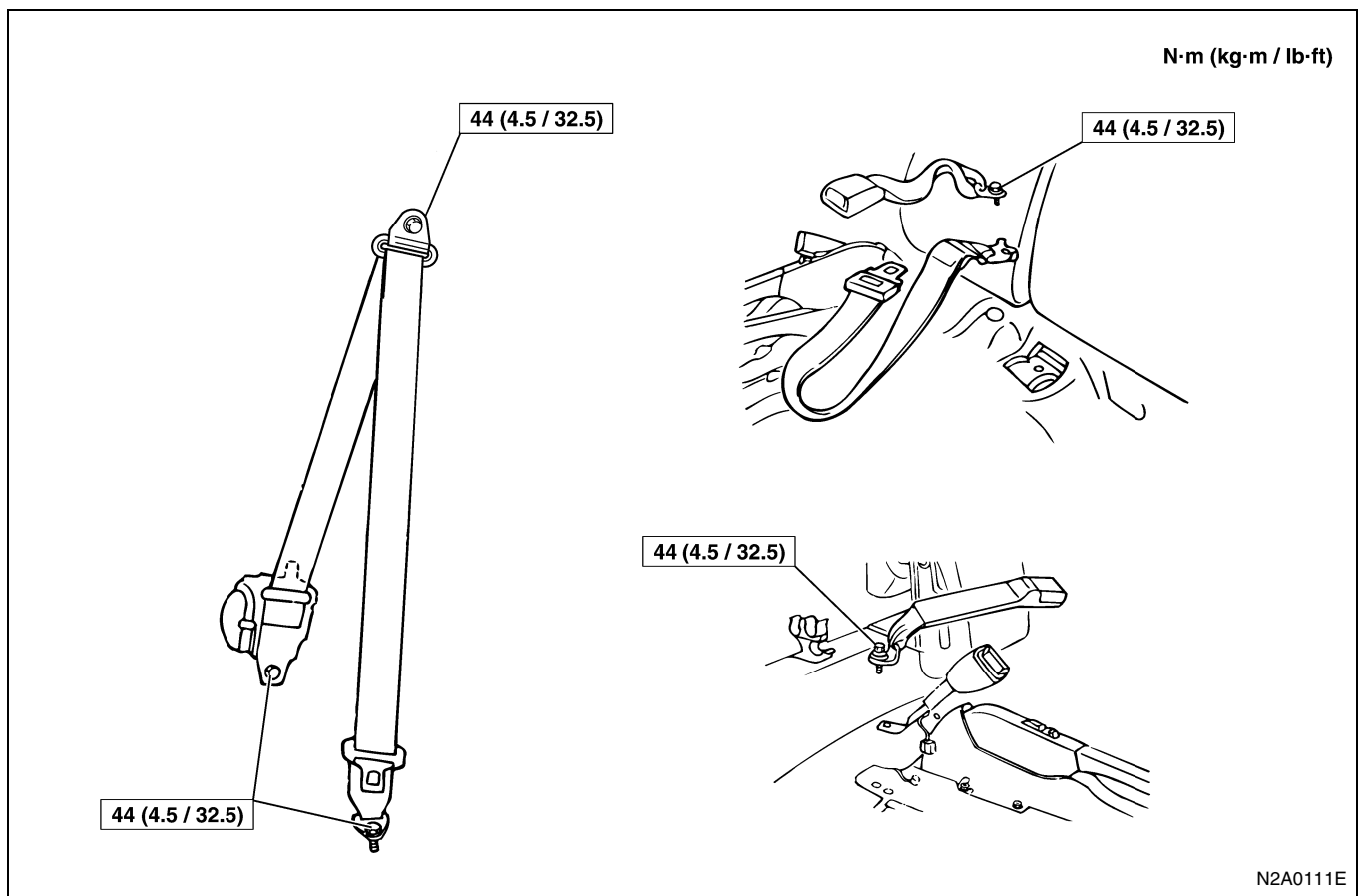
Sealant TOKIWA CHEMICAL INDUSTRY 770GA or equivalent

2. Install the anchor parallel to the traveling direction of vehicle.
3. Tighten the fixing bolts to the specified torque.

Tighten:

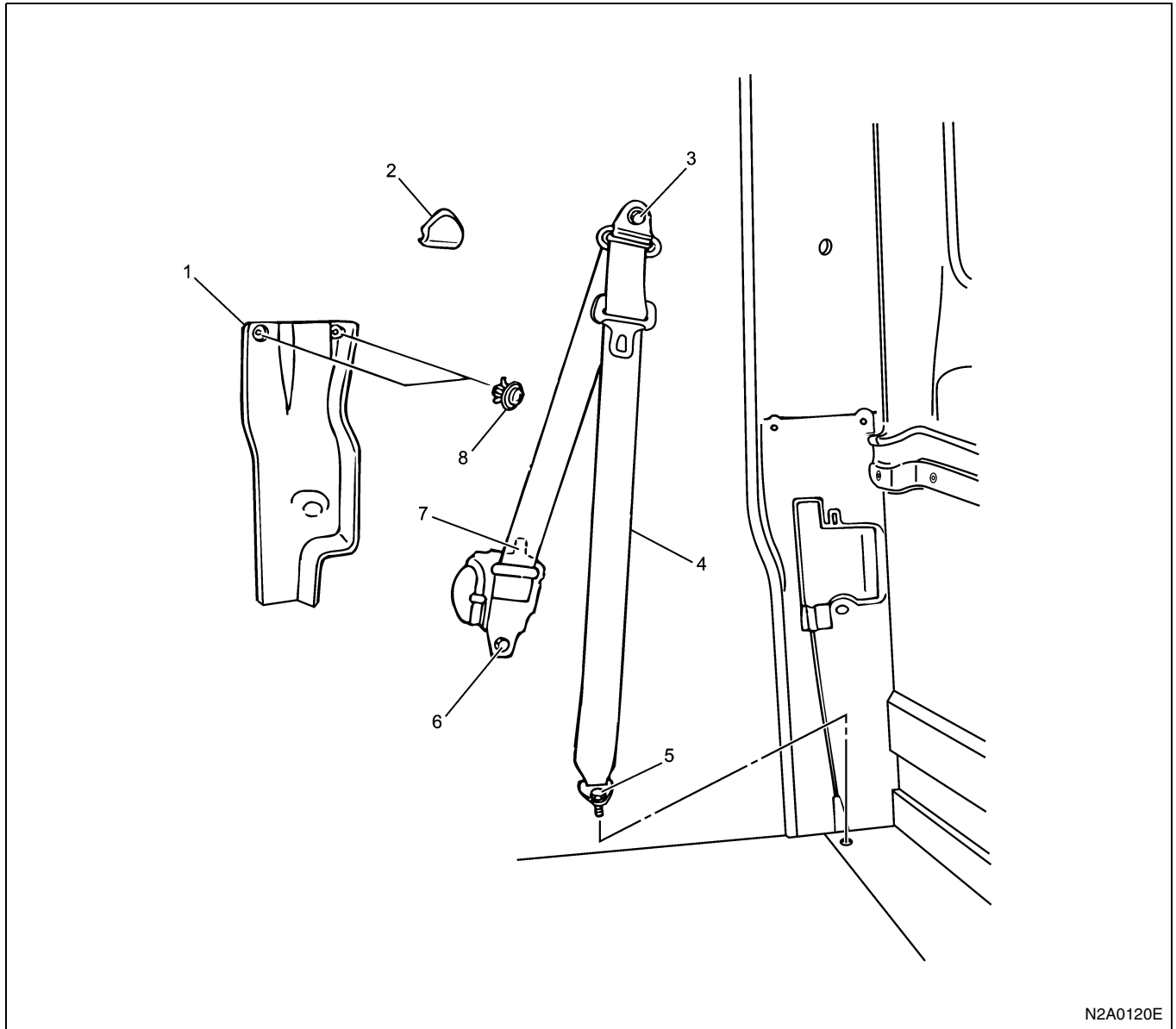
Fixing bolt to 44 N·m (4.5 kg·m / 32.5 lb·ft)

Fixing Torque



Rear Seat Belt (Crew Cab Model)

Components



N2A0120E

Legend

- | | |
|---------------------------------|--------------------------------|
| 1. Rear pillar lower trim cover | 5. Seat belt lower anchor bolt |
| 2. Through anchor cover | 6. Retractor fixing bolt |
| 3. Seat belt upper anchor bolt | 7. Bracket |
| 4. Rear seat belt assembly | 8. Clip |

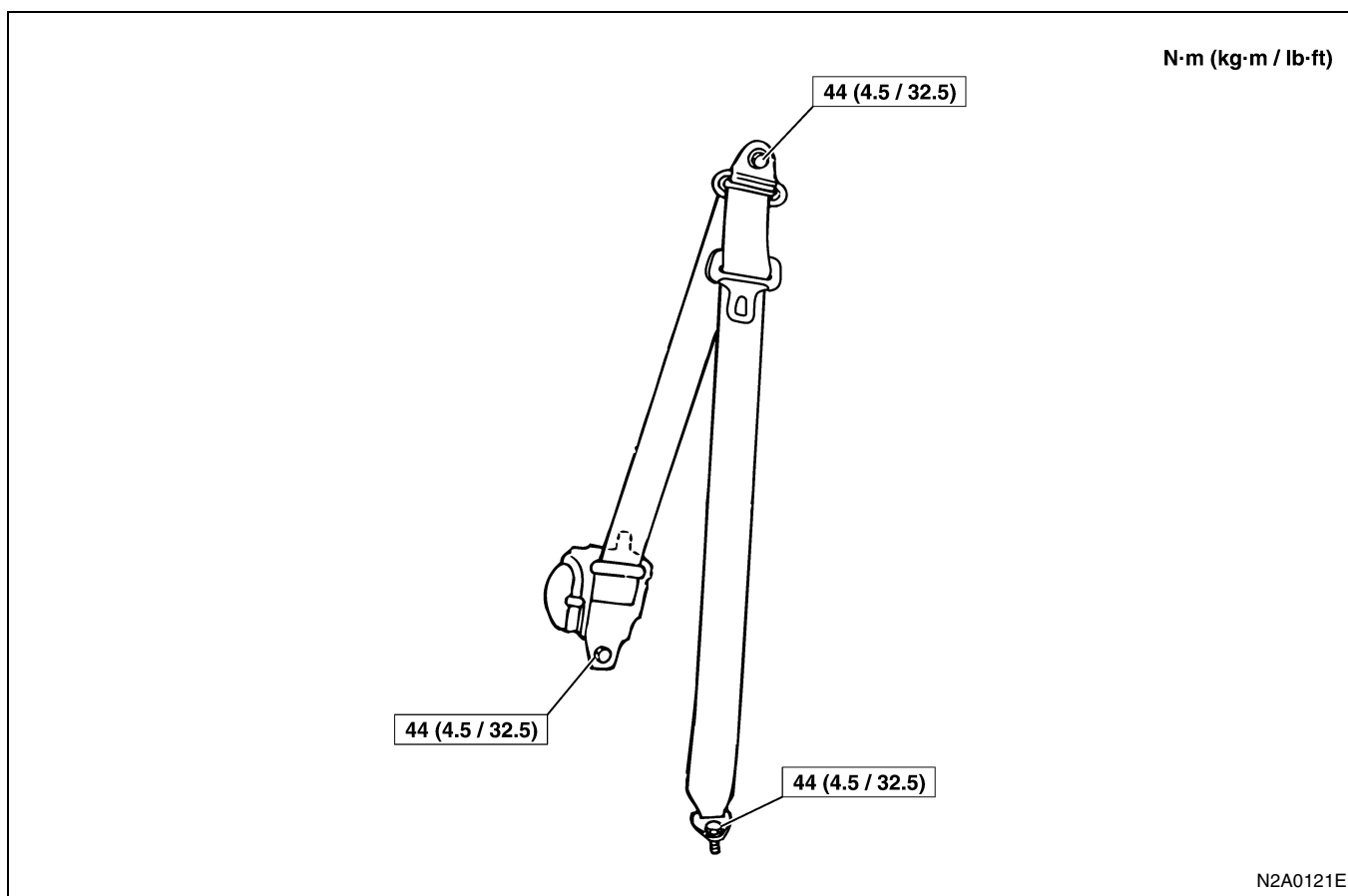
Removal

1. Remove the seat belt lower anchor bolt.
2. Remove the rear pillar lower trim cover.
 - Remove the 2 clips and pull it upward.
3. Remove the through anchor cover.
4. Remove the seat belt upper anchor bolt.
5. Remove the retractor fixing bolt.
 - Remove the bolt and pull the retractor upper bracket from panel to remove.

Installation

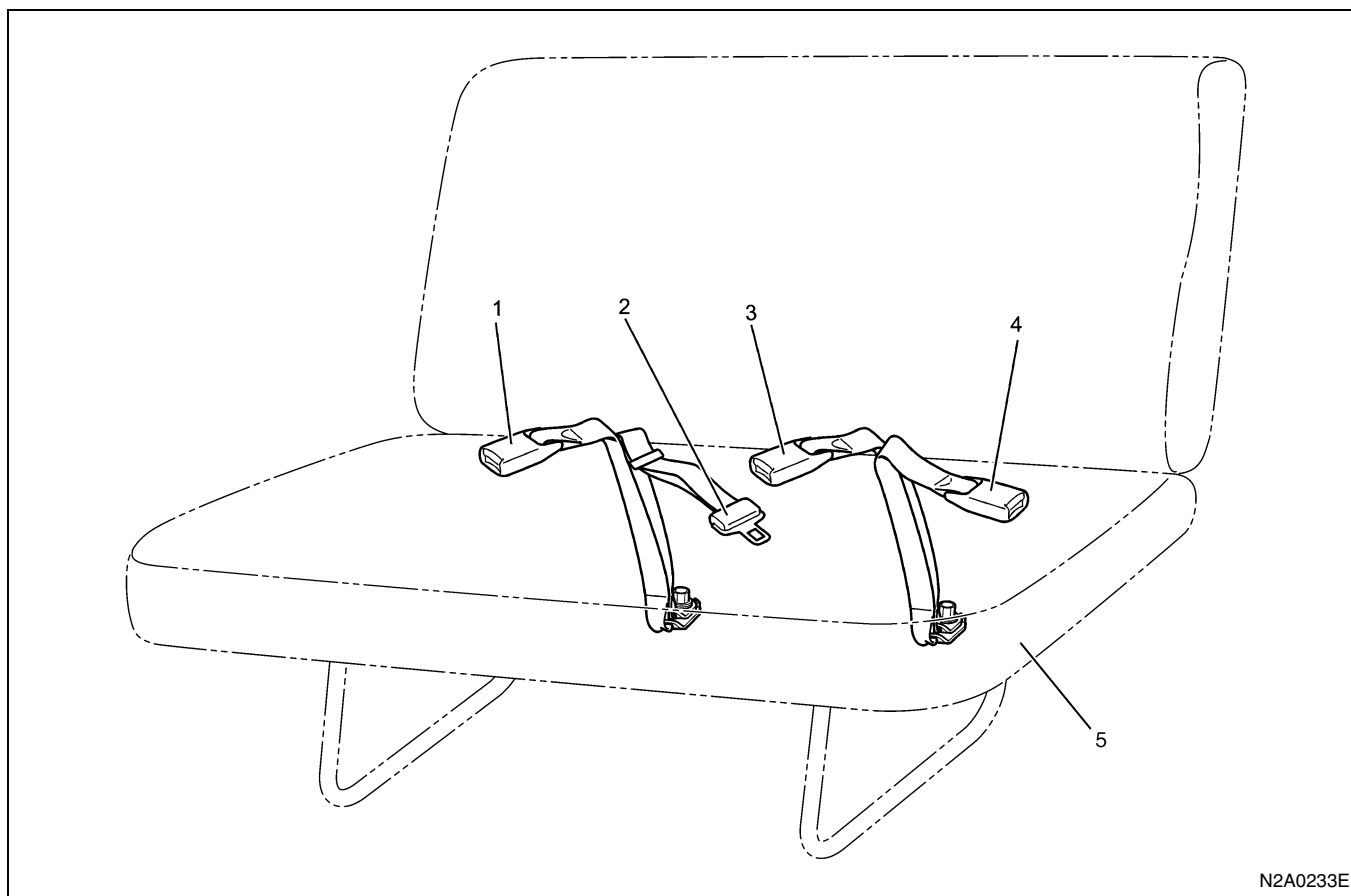
For installation, refer to "Tongue Side Seat Belt (Single Cab Model)" in this section, and reverse the removal procedure.

Fixing Torque



Rear Seat Belt Buckle and Rear Center Seat Belt/Buckle (Narrow Cab Model)

Components



N2A0233E

Legend

- | | |
|-------------------------------|-------------------------------|
| 1. Rear seat belt buckle (RH) | 4. Rear seat belt buckle (LH) |
| 2. Rear center seat belt | 5. Rear seat cushion |
| 3. Rear center belt buckle | |

Removal

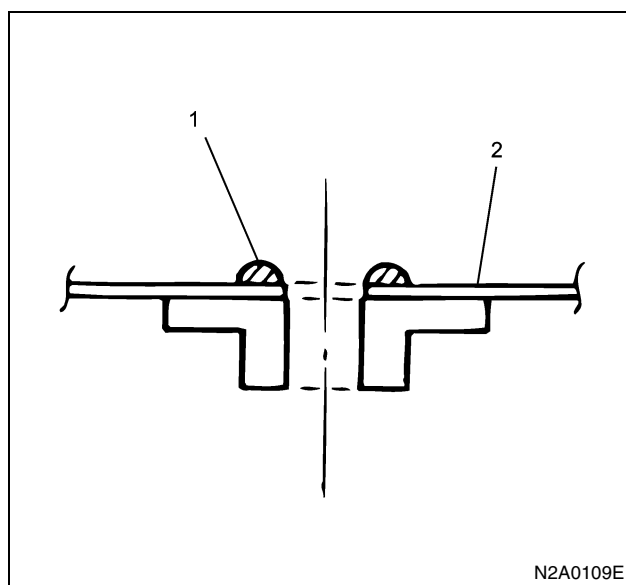
1. Fold the rear seat cushion.
 - Pull out each seat belt buckle and seat belt from the interval of the seat cushion and release the lock lever of rear seat cushion stay to fold it.
2. Remove the fixing bolt of each seat belt.

Installation

For installation, reverse the removal procedure taking the following points into consideration.

1. Apply the sealant (1) around the fixing bolt mounting hole on the floor part (2).

Sealant TOKIWA CHEMICAL INDUSTRY 770GA or equivalent



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9A-14 SEAT BELT

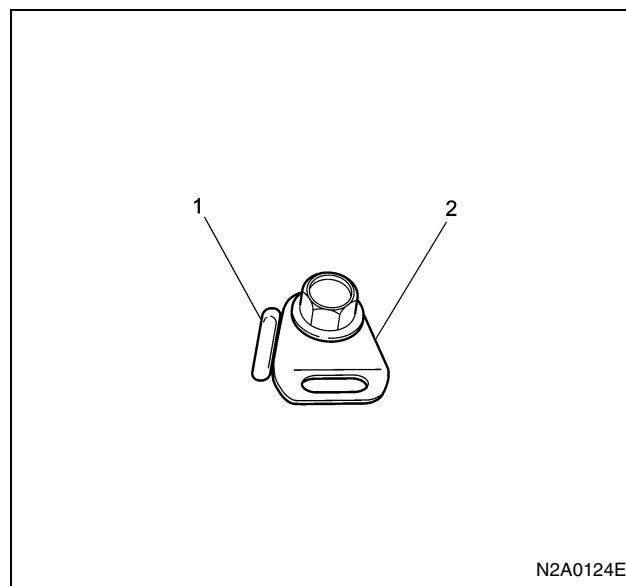
2. Install the anchor parallel to the traveling direction of vehicle.
3. Tighten the fixing bolts to the specified torque.

Tighten:

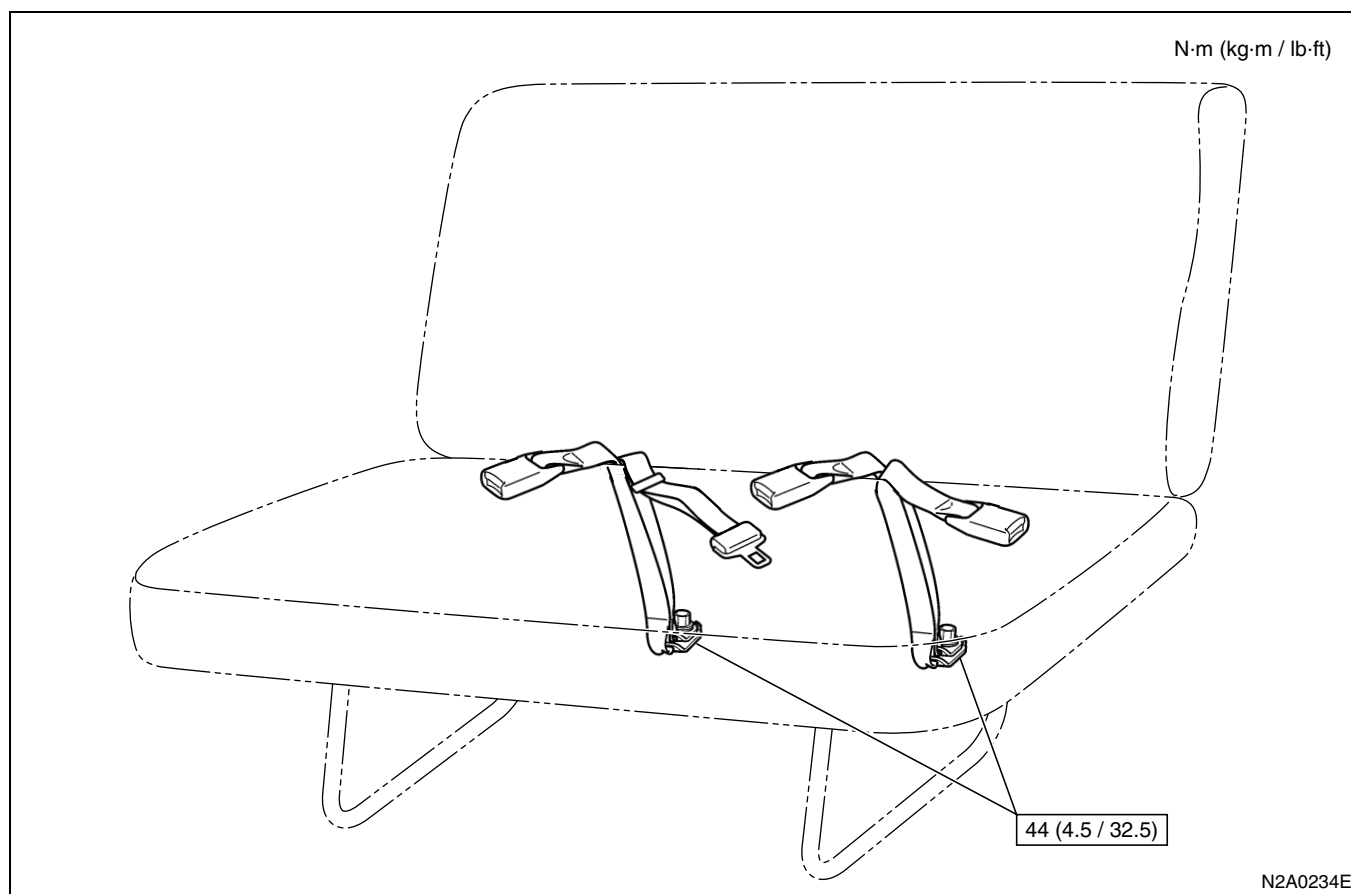
Fixing bolts to 44 N·m (4.5 kg·m / 32.5 lb·ft)

Caution:

Install the anchor bracket (2) so that it may not run on the anchor detent bead (1).

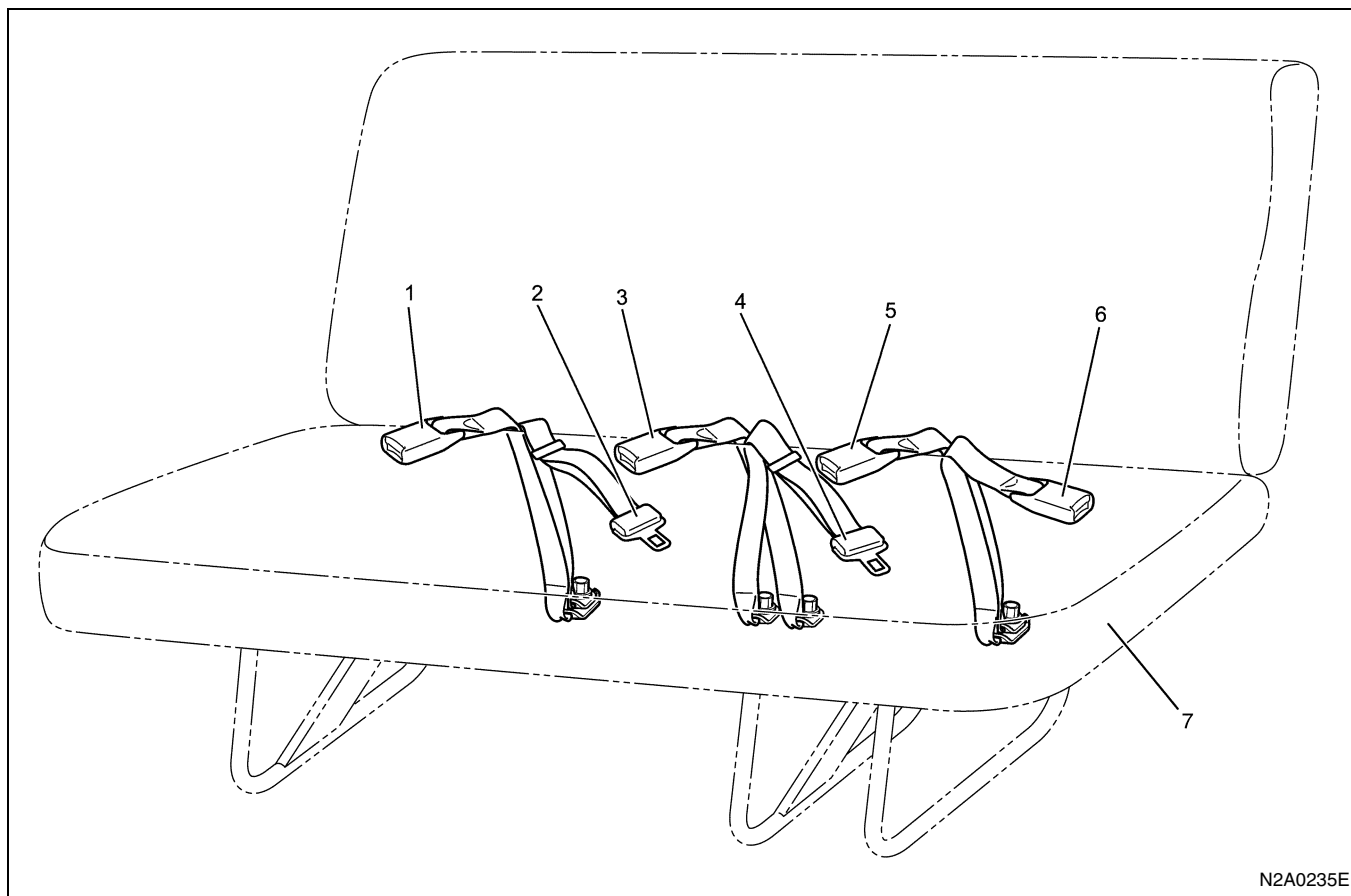


Fixing Torque



Rear Seat Belt Buckle and Rear Center Seat Belt/Buckle (Wide Cab Model)

Components



N2A0235E

Legend

- | | |
|--------------------------------------|--------------------------------------|
| 1. Rear seat belt buckle (RH) | 5. Rear center seat belt buckle (LH) |
| 2. Rear center seat belt (RH) | 6. Rear seat belt buckle (LH) |
| 3. Rear center seat belt buckle (RH) | 7. Rear seat cushion |
| 4. Rear center seat belt (LH) | |

Removal

Refer to "Rear Seat Belt Buckle and Rear Center Seat Belt/Buckle (Narrow Cab Model)" in this section for removal.

Installation

Refer to "Rear Seat Belt Buckle and Rear Center Seat Belt/Buckle (Narrow Cab Model)" in this section for installation.

Fixing Torque

